





RILASCIATO A ISSUED TO ACES Global Quality Services S.p.A.

REVISIONE **002**

DATA DI REVISIONE 29-02-2024 REVIEW DATE DATA DI SCADENZA EXPIRY DATE 20-07-2026

Ispezione di Tipo A nei seguenti settori:

Field	Range	Stage
Agricoltura, prodotti alimentari e loro derivati	 Ispezione documentale Ispezione Visiva Ispezione sulla produzione/processo 	 Produzione Collaudo Pre-spedizione Carico Scarico Post-Spedizione

Requirements

- Proc. SDP 11 Rev. 05 del 01.02.2023

- ISO 2859-1:2007 - Sampling procedure for inspection by attributes - Part 1: Sampling scheme indexed by acceptance quality limit (AQL) for lot-by-lot inspection

- US F&DA Investigations Operations Manual - Ed.2021

- EU Directive 2014/32 - Harmonization of the Laws of the Member States relating to the making available on the Market of Measuring Instruments

- EU Directive 2014/31 - Harmonization of the Laws of the Member States relating to the making available on the Market of Non-Automatic Weighing Instruments

- Regulation (EC) No 852/2004 of the European Parliament and of the Council of 29 April 2004 on the hygiene of foodstuffs
- Regulation (EC) No 853/2004 of the European Parliament and of the Council of 29 April 2004 laying down specific hygiene rules for food of animal origin
- ANSI/ASQ Z1.4-2003 (R2018): Sampling Procedures and Tables for Inspection by Attributes

Field	Range	Stage
Prodotti industriali	 Ispezione documentale Ispezione Visiva Ispezione sulla produzione/processo 	 Produzione Collaudo Pre-spedizione Carico Scarico Post-Spedizione

Requirements

- Proc. SDP 11 Rev. 05 del 01.02.2023
- ISO 2859-1:2007 Sampling procedure for inspection by attributes Part 1: Sampling scheme indexed by acceptance quality limit (AQL) for lot-by-lot inspection
- US F&DA Investigations Operations Manual Ed.2021
- EU Directive 2014/32 Harmonization of the Laws of the Member States relating to the making available on the Market of Measuring Instruments
- EU Directive 2014/31 Harmonization of the Laws of the Member States relating to the making available on the Market of Non-Automatic Weighing Instruments
- ISO 8015:2011 Geometrical product specifications (GPS) Fundamentals Concepts, principles and rules
- ANSI/ASQ Z1.4-2003 (R2018): Sampling Procedures and Tables for Inspection by Attributes



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Field	Range	Stage
Prodotti medicinali e cosmetici	 Ispezione documentale Ispezione Visiva Ispezione sulla produzione/processo 	 Produzione Collaudo Pre-spedizione Carico Scarico Post-Spedizione

Requirements

- Proc. SDP 11 Rev. 05 del 01.02.2023
- ISO 2859-1:2007 Sampling procedure for inspection by attributes Part 1: Sampling scheme indexed by acceptance quality limit (AQL) for lot-by-lot inspection
- US F&DA Investigations Operations Manual Ed.2021
- EU Directive 2014/32 Harmonization of the Laws of the Member States relating to the making available on the Market of Measuring Instruments
- EU Directive 2014/31 Harmonization of the Laws of the Member States relating to the making available on the Market of Non-Automatic Weighing Instruments
- Regulation (EC) No 1223/2009 of the European Parliament and of the Council of 30 November 2009 on cosmetic products (recast)
- ISO 15378:2017 Primary packaging materials for medicinal products
- ANSI/ASQ Z1.4-2003 (R2018): Sampling Procedures and Tables for Inspection by Attributes

Field	Range	Stage
Materie prime secondarie e scarti di lavorazione	 Ispezione documentale Ispezione Visiva Ispezione sulla produzione/processo 	 Produzione Collaudo Pre-spedizione Carico Scarico Post-Spedizione

Requirements

- Proc. SDP 11 Rev. 05 del 01.02.2023
- ISO 2859-1:2007 Sampling procedure for inspection by attributes Part 1: Sampling scheme indexed by acceptance quality limit (AQL) for lot-by-lot inspection
- US F&DA Investigations Operations Manual Ed.2021
- EU Directive 2014/32 Harmonization of the Laws of the Member States relating to the making available on the Market of Measuring Instruments
- EU Directive 2014/31 Harmonization of the Laws of the Member States relating to the making available on the Market of Non-Automatic Weighing Instruments
- 97/129/EC: Commission Decision of 28 January 1997 establishing the identification system for packaging
- materials pursuant to European Parliament and Council Directive 94/62/EC on packaging and packaging waste ANSI/ASQ Z1.4-2003 (R2018): Sampling Procedures and Tables for Inspection by Attributes
- EN 643:2014 Paper and board European list of standard grades of paper and board for recycling
- COUNCIL REGULATION (EU) No 333/2011 of 31 March 2011 establishing criteria determining when certain types of scrap metal cease to be waste under Directive 2008/98/EC of the European Parliament and of the Council



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Inspection of Type A in the following sectors:

Field	Range	Stage
Agricultural, food products and their derivatives	 Documental Inspection Visual Inspection Production/process Inspection 	 Production Testing Pre-shipment Charging Unloading Post-shipment

Requirements

- Proc. SDP 11 Rev. 05 of 01.02.2023

- ISO 2859-1:2007 - Sampling procedure for inspection by attributes - Part 1: Sampling scheme indexed by acceptance quality limit (AQL) for lot-by-lot inspection

- US F&DA Investigations Operations Manual - Ed.2021

- EU Directive 2014/32 - Harmonization of the Laws of the Member States relating to the making available on the Market of Measuring Instruments

- EU Directive 2014/31 - Harmonization of the Laws of the Member States relating to the making available on the Market of Non-Automatic Weighing Instruments

- Regulation (EC) No 852/2004 of the European Parliament and of the Council of 29 April 2004 on the hygiene of foodstuffs
- Regulation (EC) No 853/2004 of the European Parliament and of the Council of 29 April 2004 laying down specific hygiene rules for food of animal origin
- ANSI/ASQ Z1.4-2003 (R2018): Sampling Procedures and Tables for Inspection by Attributes

Field	Range	Stage
Industrial products	<i>- Documental Inspection - Visual Inspection - Production/process Inspection</i>	- Production - Testing - Pre-shipment - Charging - Unloading - Post-shipment

Requirements

- Proc. SDP 11 Rev. 05 of 01.02.2023
- ISO 2859-1:2007 Sampling procedure for inspection by attributes Part 1: Sampling scheme indexed by acceptance quality limit (AQL) for lot-by-lot inspection
- US F&DA Investigations Operations Manual Ed.2021
- EU Directive 2014/32 Harmonization of the Laws of the Member States relating to the making available on the Market of Measuring Instruments
- EU Directive 2014/31 Harmonization of the Laws of the Member States relating to the making available on the Market of Non-Automatic Weighing Instruments
- ISO 8015:2011 Geometrical product specifications (GPS) Fundamentals Concepts, principles and rules
- ANSI/ASQ Z1.4-2003 (R2018): Sampling Procedures and Tables for Inspection by Attributes



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Field	Range	Stage
Medicines and cosmetic products	 Documental Inspection Visual Inspection Production/process Inspection 	- Production - Testing - Pre-shipment - Charging - Unloading - Post-shipment

Requirements

- Proc. SDP 11 Rev. 05 of 01.02.2023
- ISO 2859-1:2007 Sampling procedure for inspection by attributes Part 1: Sampling scheme indexed by acceptance quality limit (AQL) for lot-by-lot inspection
- US F&DA Investigations Operations Manual Ed.2021
- EU Directive 2014/32 Harmonization of the Laws of the Member States relating to the making available on the Market of Measuring Instruments
- EU Directive 2014/31 Harmonization of the Laws of the Member States relating to the making available on the Market of Non-Automatic Weighing Instruments
- Regulation (EC) No 1223/2009 of the European Parliament and of the Council of 30 November 2009 on cosmetic products (recast)
- ISO 15378:2017 Primary packaging materials for medicinal products
- ANSI/ASQ Z1.4-2003 (R2018): Sampling Procedures and Tables for Inspection by Attributes

Field	Range	Stage
Secondary raw materials and processing waste	 Documental Inspection Visual Inspection Production/process Inspection 	 Production Testing Pre-shipment Charging Unloading Post-shipment

Requirements

- Proc. SDP 11 Rev. 05 of 01.02.2023
- ISO 2859-1:2007 Sampling procedure for inspection by attributes Part 1: Sampling scheme indexed by acceptance quality limit (AQL) for lot-by-lot inspection
- US F&DA Investigations Operations Manual Ed.2021
- EU Directive 2014/32 Harmonization of the Laws of the Member States relating to the making available on the Market of Measuring Instruments
- EU Directive 2014/31 Harmonization of the Laws of the Member States relating to the making available on the Market of Non-Automatic Weighing Instruments
- 97/129/EC: Commission Decision of 28 January 1997 establishing the identification system for packaging materials pursuant to European Parliament and Council Directive 94/62/EC on packaging and packaging waste
- ANSI/ASQ Z1.4-2003 (R2018): Sampling Procedures and Tables for Inspection by Attributes
- EN 643:2014 Paper and board European list of standard grades of paper and board for recycling
- COUNCIL REGULATION (EU) No 333/2011 of 31 March 2011 establishing criteria determining when certain types of scrap metal cease to be waste under Directive 2008/98/EC of the European Parliament and of the Council



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